Technical Information





TDS | 2006.4

ASPHALT FIXING CHEMBOLT



ICCONS® Chembolt™ Asphalt Fixing is an intuitive system for creating a removable or permanent fixing. Primarily designed for tarmac and asphalts, **Chembolt™** is also suitable for solid concrete substrates. **Chembolt™** does not impart stress forces to its surroundings during installation therefore is totally durable as the integrity of the substrate is left intact.

Used with **ICCONS® BIS-V**, the **Chembolt™** Asphalt Fixing provides a great solution for permanent or temporary installations and the fixing hole itself can be used many times without disturbing the anchoring, or its durability.



- Fixing point re-usable with full strength
- Fully installed in minutes
- Clean and tidy
- The solution for a temporary fixing
- Strength of tarmac & asphalt is fully maintained
- Roads, Car parks, Playgrounds, Industrial, Home.
- For use with ICCONS® BIS-V













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| General Information | | | Hole Depth | Internal Thread | 1 |
|---------------------|------------------------------------|------|------------|--------------------|-----|
| Carbon Steel Part # | Description | (mm) | (mm) | Size | qty |
| CBA10070 | M10 x 70mm asphalt fixing (08116) | 14 | 75 | M10 | 50 |
| CBA10100 | M10 x 100mm asphalt fixing (08117) | 14 | 105 | M10 | 50 |
| CBA12070 | M12 x 70mm asphalt fixing (08118) | 16 | 75 | M12 | 50 |
| CBA12100 | M12 x 100mm asphalt fixing (08119) | 16 | 105 | M12 | 50 |

PERFORMANCE - when used with ICCONS® BIS-V Injection Adhesive

TENSION

| Part # | Drill Dia (mm) | Hole Depth (mm) | Internal Thread Size | Ultimate Load Capacity (kN) in Asphalt * | Design load capacity N _{rd} (kN) in 32MPa Concrete # | |
|----------|----------------|-----------------|-------------------------|---|---|--|
| CBA10070 | 14 | 75 | M10 | Up to 10kN | 21.8 kN | |
| CBA10100 | 14 | 105 | Up to 18kN | 21.0 KN | | |
| CBA12070 | 16 | 75 | M12 | Up to 10kN | 22.4 kN | |
| CBA12100 | 16 | 105 | MIZ | Up to 18kN | 22.4 KIN | |

Notes: * The above loads for Asphalt are indicative loads and depend mostly on the quality of the asphalt.

Email **engineering@iccons.com.au** for further technical assistance.

Material SpecificationProduct TypeChembolt Asphalt Fixing - Threaded insert adhesive fixingBoltClass 4.6CoatingZinc Clear

Installation



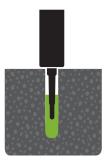
 Hole preparation should be to correct diameter and depth.



- Clean out hole thoroughly of dust and spoil by repeat blowing and brushing action.
- Unscrew Cap and screw on mixing nozzle supplied and place in suitable applicator tool.



 For new cartridges dispense a bead of adhesive until even and consistent colour is present to ensure correct mix of adhesive.



 Place nozzle to the rear of the hole and pump adhesive whilst slowly withdrawing the nozzle back, avoid creating air pockets and fill the hole at least half full.



- Install dust cap into the Chembolt.
- Push the Chembolt into the adhesive while turning one way slowly until correct embedment depth is reached and some adhesive has flowed to the top of the hole. Always ensure the Chembolt is clean and free from oil, grease and



- Wipe away any excess adhesive from the top of the anchor
- Once installed, leave dust cap inserted until ready to install bolt, do not touch or load the anchor until the adhesive is fully cured. (See appropriate adhesive label for curing times).

[#]Loads in kN for a single anchor in Non-Cracked Concrete with out edge or spacing influences. Designed for non-safety critical applications only.

^{*}Design load capacity (N_{rd}) incorporates safety factor \emptyset = 0.6 concrete, \emptyset = 0.8 steel.